



**Tools/Equipment Required:**

- 13mm wrench
- 17mm wrench
- torque wrench capable of setting 15 N-m (11 ft-lb)

**Procedure to Exchange a Close Loop Purge Valve with an Open Loop Purge Valve:**

1. Remove the *Close Loop Purge Valve* with the 13mm wrench.
2. Install the *Open Loop Purge Valve* and tighten it with the 17mm wrench. Torque it to 15 N-m (11 ft-lb).

**Procedure to Exchange an Open Loop Purge Valve with a Close Loop Purge Valve:**

1. Remove the *Open Loop Purge Valve* with the 17mm wrench.
2. Install the *Close Loop Purge Valve* and tighten it with the 13mm wrench. Torque it to 15 N-m (11 ft-lb).



**\*\*\*\*\*ATTENTION\*\*\*\*\***

You have been provided information on conversion, repair and/or service of Linde components. Proper application of the information requires specific training and may require use of specialized tooling and equipment. If you choose to proceed with the conversion, repair and/or service of the Linde component(s) absent the necessary training and/or these specialized tools, you do so at your risk.

Linde Hydraulics Corporation will accept no claim for warranty or other consideration resulting from deficiencies in the conversion, repair and/or service done in accordance with the guidance offered herein when the necessary training has not been conducted and/or required specialized tooling and equipment has not been utilized.

All requests for training must be coordinated through your Linde Account Manager. He can also provide you price and availability of any specialized tooling.

Questions regarding the information provided or this disclaimer should be addressed to the Warranty & Service Department, Linde Hydraulics Corporation.

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