



Tools/Equipment Required:

- 6mm Allen wrench
- torque wrench capable of setting 32 N-m (24 ft-lb)

Procedure to Exchange Motor Controls:

1. Remove the existing motor control by removing the two *S.H.C.S.* with the 6mm Allen wrench. Keep the two *S.H.C.S.* for reuse.
2. Make sure to remove the five *O-Rings* with the existing control.
3. Prior to installing the new motor control, verify that the five *O-Rings* are in good condition (i.e. not damaged) and are properly positioned in the o-ring grooves.
4. Install the new motor control and fasten it with the two *S.H.C.S.* from step #1.
5. Tighten the *S.H.C.S.* with the 6mm Allen wrench and torque each one to 32 N-m (24 ft-lb).



*******ATTENTION*******

You have been provided information on conversion, repair and/or service of Linde components. Proper application of the information requires specific training and may require use of specialized tooling and equipment. If you choose to proceed with the conversion, repair and/or service of the Linde component(s) absent the necessary training and/or these specialized tools, you do so at your risk.

Linde Hydraulics Corporation will accept no claim for warranty or other consideration resulting from deficiencies in the conversion, repair and/or service done in accordance with the guidance offered herein when the necessary training has not been conducted and/or required specialized tooling and equipment has not been utilized.

All requests for training must be coordinated through your Linde Account Manager. He can also provide you price and availability of any specialized tooling.

Questions regarding the information provided or this disclaimer should be addressed to the Warranty & Service Department, Linde Hydraulics Corporation.

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