



Purge Flow Characteristic for
HMF - 02 Motors
in Gallons per Minute

Bulletin No.
HMF-02 000
01.99/002/02

For HMF-02 <u>Charge Press</u>	Closed loop 10 bar Purge R/V		Open Loop Purge <u>Valve</u>
	<u>w/o orifice</u>	<u>w/ 1.8 mm</u>	
16 bar	2.0 - 2.7	0.8 - 1.2	0.9 - 1.2
19 bar	2.4 - 3.3	1.0 - 1.5	0.9 - 1.2
20 bar	2.6 - 3.5	1.0 - 1.5	0.9 - 1.2
22.5 bar	2.9 - 3.9	1.2 - 1.7	0.9 - 1.2